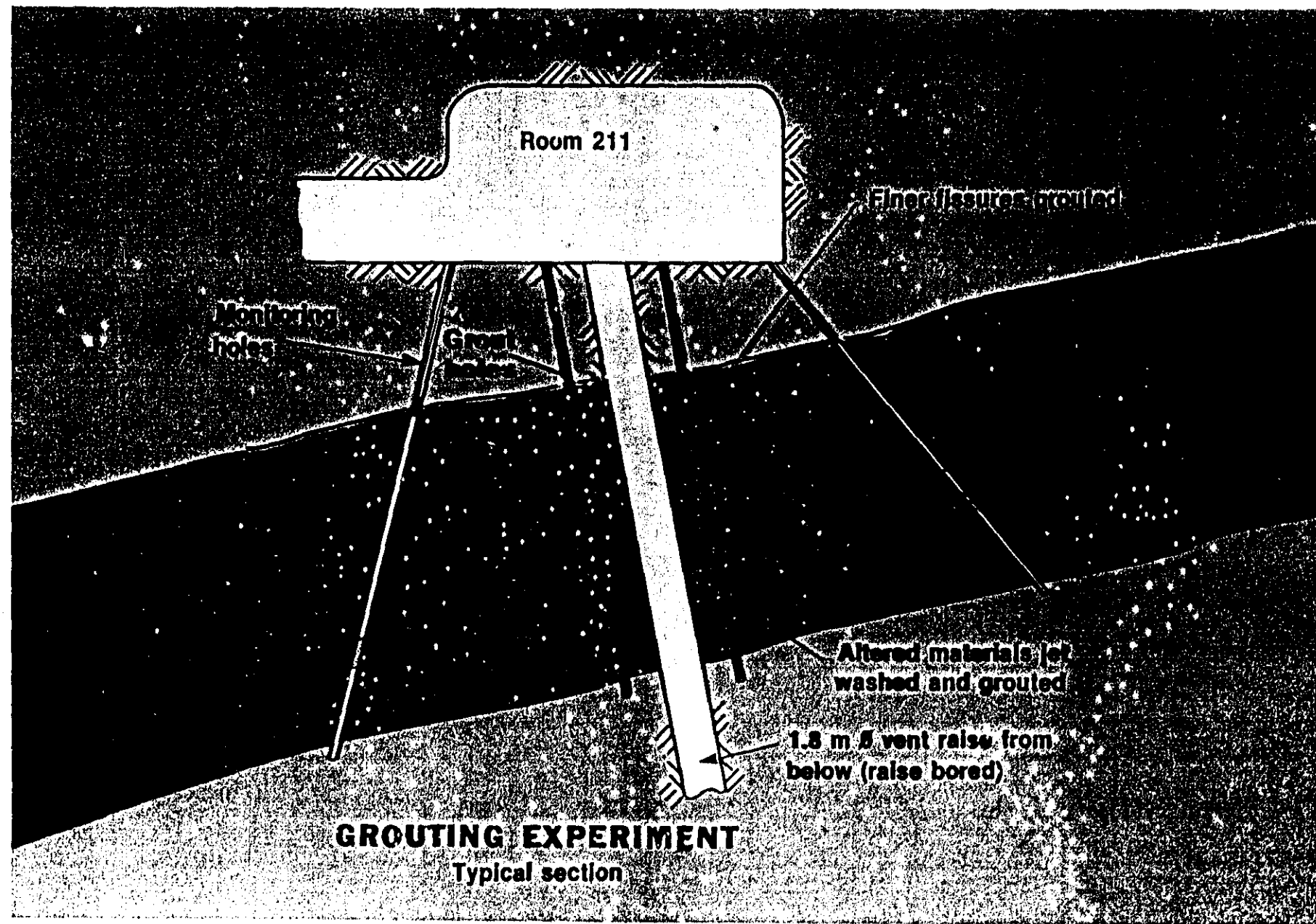


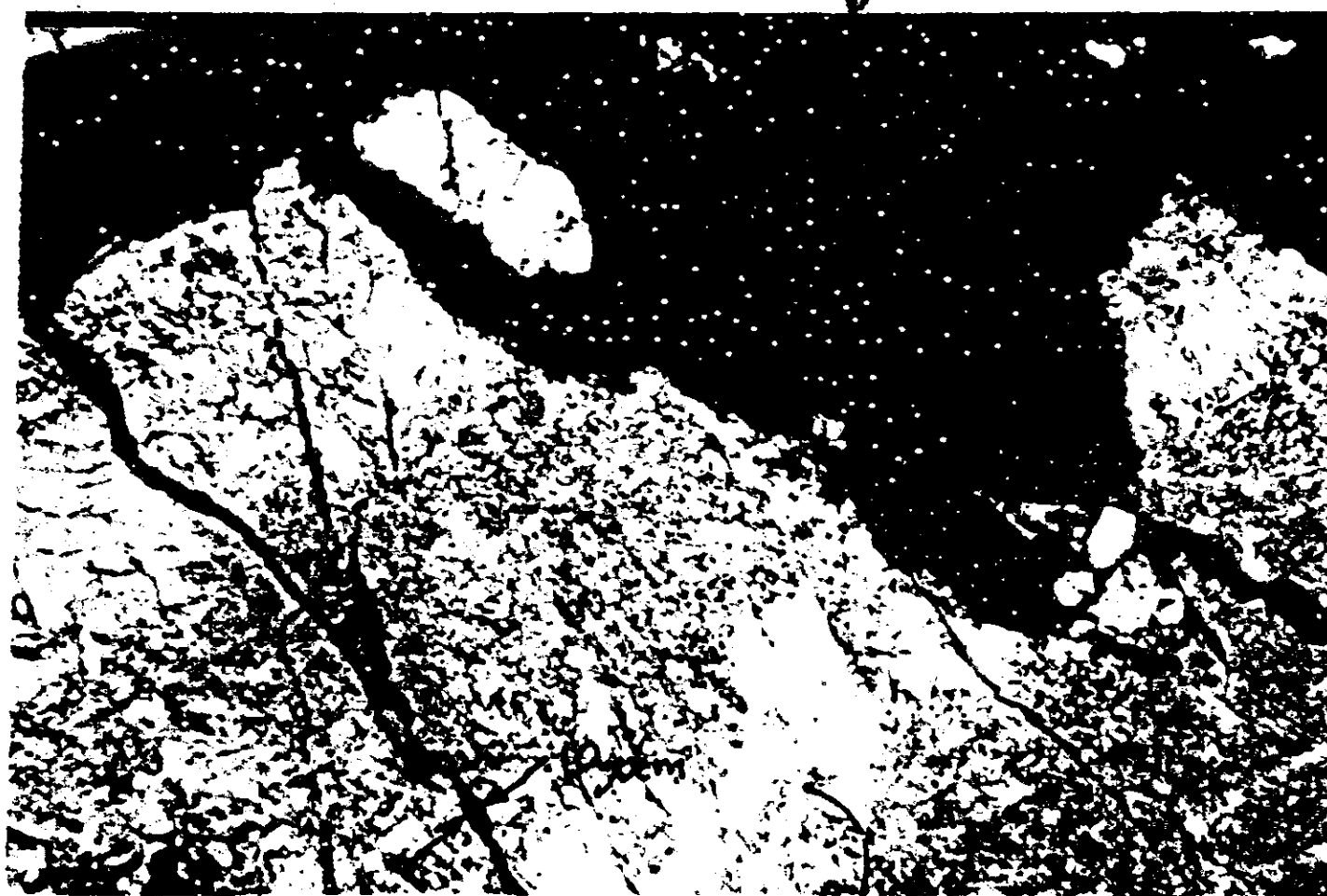
OBJECTIVES OF LARGE-SCALE IN SITU TESTING

- ◆ EXAMINE M-H-T INTERACTIONS
- ◆ GAIN EXPERIENCE IN EVALUATING ROCK BOUNDARY CONDITIONS AND INSTALLATION AND PERFORMANCE OF INSTRUMENTS AND LARGE VOLUMES OF SEALING MATERIALS
- ◆ EVALUATE MATHEMATICAL MODELS AGAINST OBSERVED BEHAVIOUR

SRIIPA PHASE	ISSUES ADDRESSED			
	ENGINEERING FEASIBILITY	LABORATORY STUDIES OF MATERIAL PROPERTIES & BEHAVIOUR	NUMERICAL MODELLING OF SYSTEM PERFORMANCE	IN SITU OBSERVATIONS FOR DESIGN DEVELOPMENT
Phase 1 (1980 to 1985)	<ul style="list-style-type: none"> ◦ Borehole drilling ◦ Buffer placement ◦ Backfill placement 	<ul style="list-style-type: none"> ◦ Buffer swelling ◦ Buffer K & α ◦ Clay longevity 	<ul style="list-style-type: none"> ◦ Hygro-thermo-mechanical properties of buffer & backfill 	<ul style="list-style-type: none"> ◦ Buffer/backfill/rock interactions
Phase 2 (1983 to 1988)	<ul style="list-style-type: none"> ◦ Borehole sealing ◦ Shaft & tunnel plugs 		<ul style="list-style-type: none"> ◦ Isothermal water uptake by clay barriers ◦ Bentonite extrusion 	<ul style="list-style-type: none"> ◦ Water uptake by bentonite ◦ Hydro-mechanical interactions between clay/concrete/rock
Phase 3 (1986 to 1992)	<p>Grouting:</p> <ul style="list-style-type: none"> ◦ fracture zones ◦ moderately fractured rock ◦ excavation disturbed zones 	<p>Clay & cement grouts:</p> <ul style="list-style-type: none"> ◦ rheology ◦ sealing properties ◦ longevity 	<ul style="list-style-type: none"> ◦ Water flow in grouted rock ◦ Grout penetration ◦ Rock movement ◦ Cement longevity 	<ul style="list-style-type: none"> ◦ Limits of sealing by grouting ◦ Morphology of injected grouts ◦ Effects of heat on grouted rock



✓ GROUT



1.42 mm

PLAGIOCLASE
FELDSPAR



In Situ Hydraulic Conductivity Test Results

URL Shaft

Property	GH1		GH2		HC9	
	Before	After	Before	After	Before	After
Transmissivity (m^2/s)	3.2×10^{-7}	1.0×10^{-8}	4.2×10^{-7}	5.7×10^{-9}	1.5×10^{-5}	1.1×10^{-5}
Equivalent single fracture aperture (μm)	83.4	26.3	91.2	21.7	298	58
Hydraulic conductivity (m/s)	4.0×10^{-8}	1.2×10^{-9}	7.0×10^{-8}	9.5×10^{-10}	2.1×10^{-6}	1.6×10^{-6}

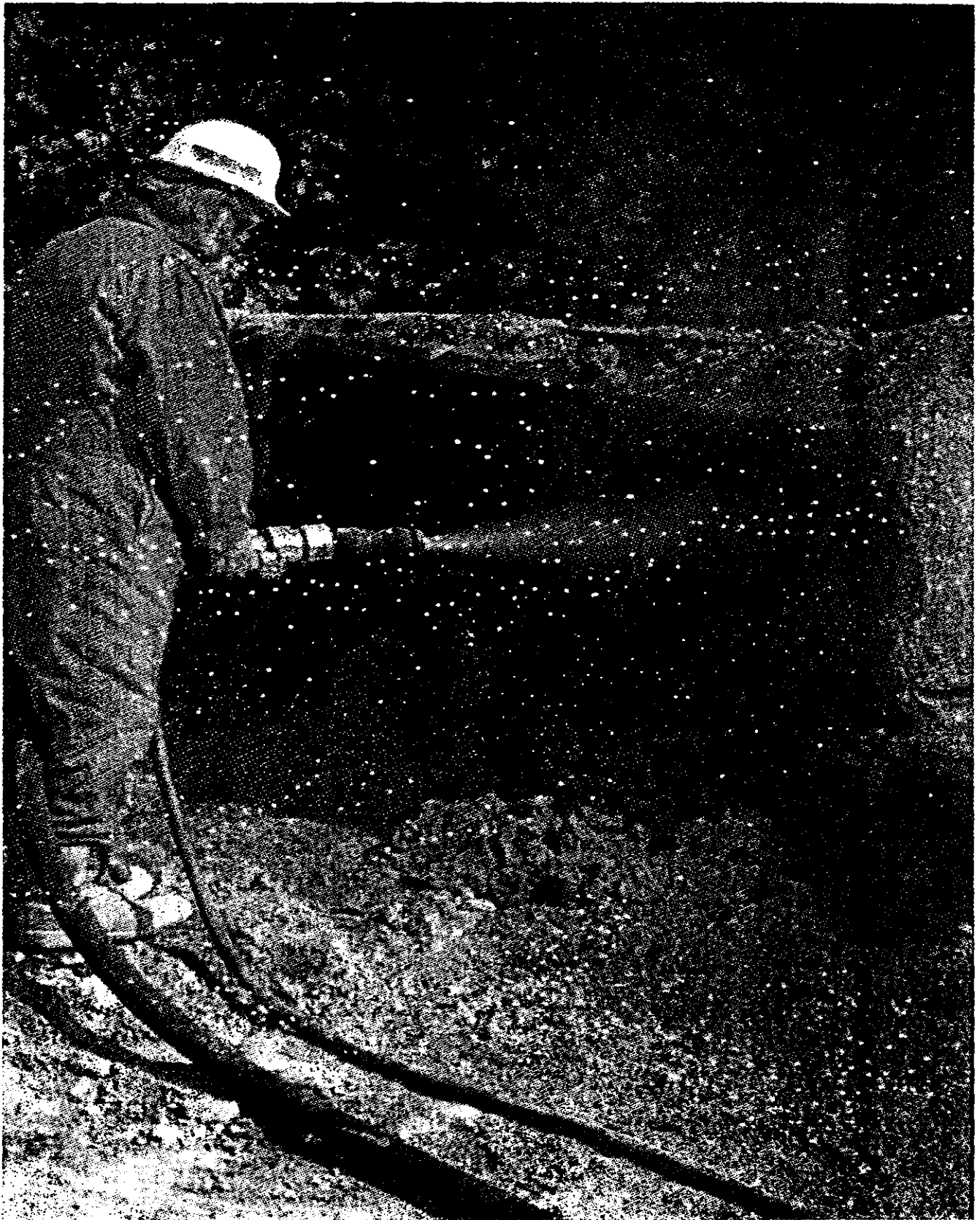
Notes: 1. Hydraulic conductivity is calculated using the total thicknesses of the fracture zone observed in the drillhole logs.

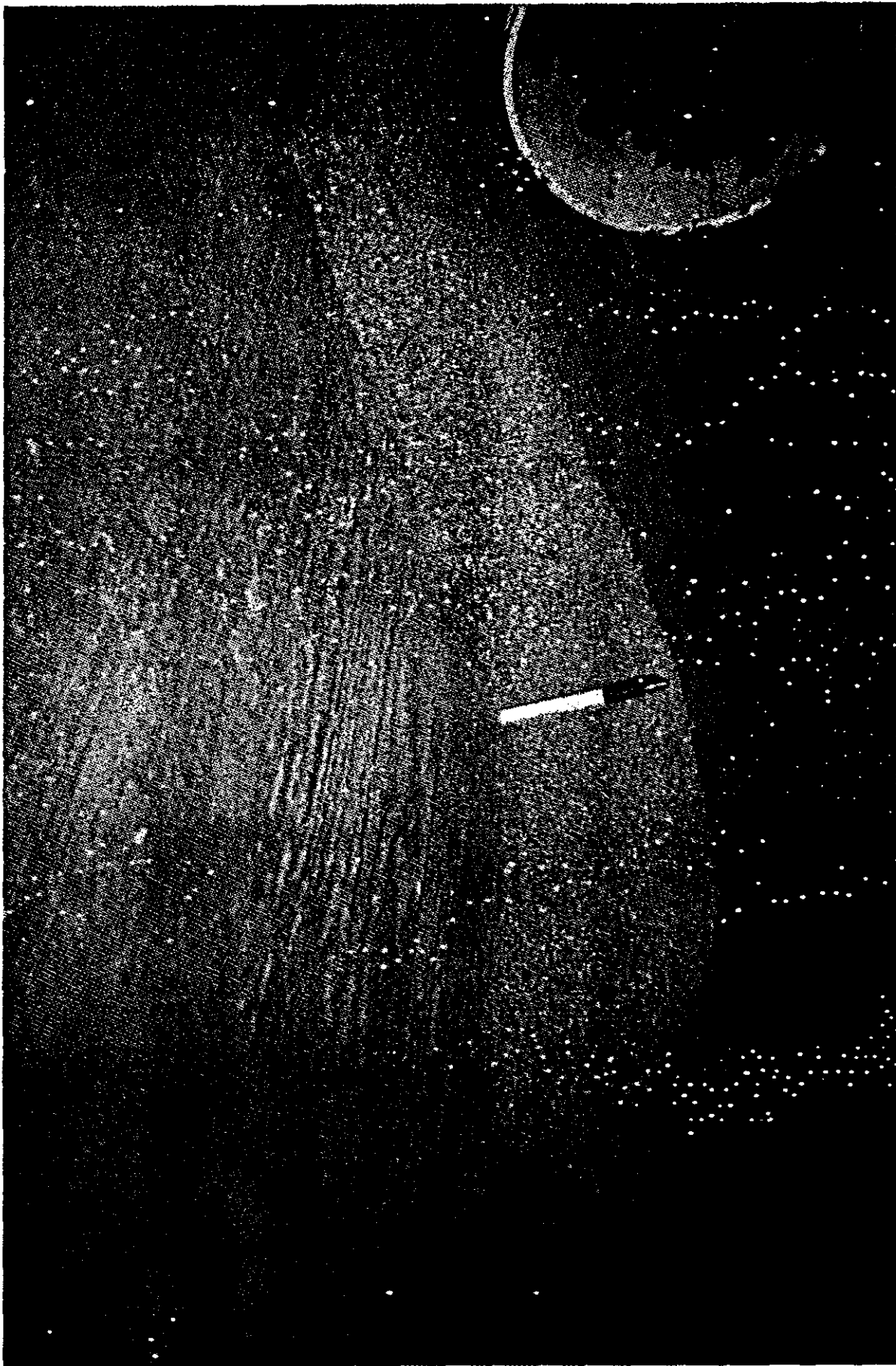
“SHOT- CLAY”, WHAT IS IT ?

A Pneumatically Placed Bentonite or Bentonite/ Aggregate Material

Purposes:

- **To fill cracks or voids not occupied by blocks**
- **To create a dense, level base for block placement**
- **Create tight contact with walls, roof**
- **can be trimmed as required**
- **To create a uniform, relatively low permeability wetting surface**





“SHOT - CLAY” EXPERIENCE

Trial:

Clay - Aggregate mixtures placed using shotcreting technology.

Results:

Various mixtures of bentonite and aggregate were successfully placed

Materials: 25% to 70 % Bentonite

Bulk Densities	1.6 to 1.8 Mg/m³
Dry Densities	1.3 to 1.5 Mg/m³
Clay Densities	0.5 to >0.8 Mg/m³

“SHOT - CLAY”

Material Properties Expected

Hydraulic Conductivity:

Shot-Clay	5×10^{-12} to 1×10^{-10} m/s
Bulk Seal	1×10^{-12} to 1×10^{-13} m/s

Swelling Pressure:

Shot-Clay	Kunigel VI Material	<	200	kPa
	Wyoming Material	<	600	kPa
Bulk Seal	Kunigel VI Material	>	600	kPa
	Wyoming Material	>	6000	kPa

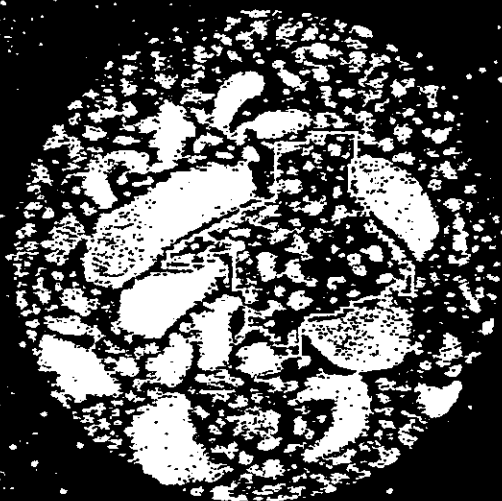


GRANULAR BACKFILL

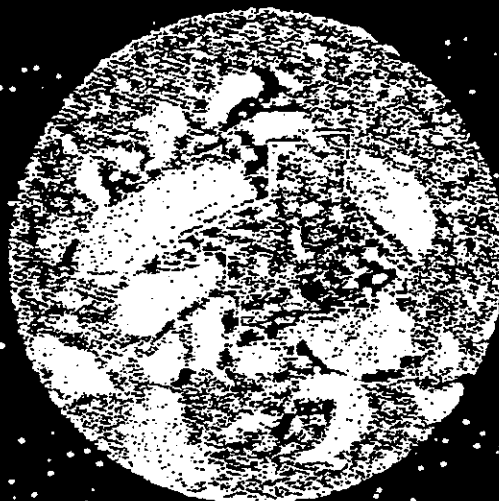
- **CEC STUDY (1) HAS DEMONSTRATED PREPARATION OF A GRANULAR BACKFILL OF HIGH DENSITY PELLETS MIXED WITH CLAY POWDER**
- **EMPLACED DENSITY OF 1.7 Mg/m^3 ACHIEVED, WITH k OF 10^{-11} m/s**

**(1) G. Volckaert et al. (1995)
W & D 95/66/C072052/FB/mvo/P-27**

Etat 0 (0 h)



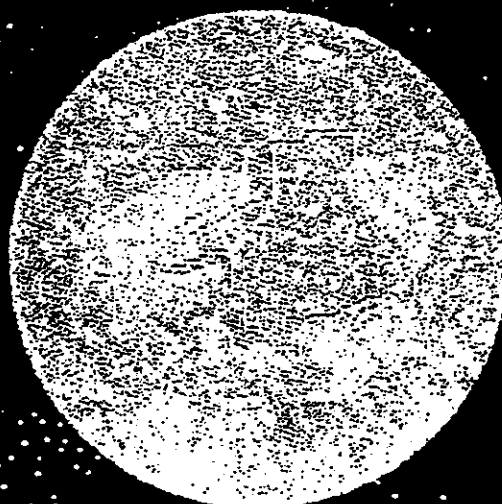
Etat 15 (25,7 h)

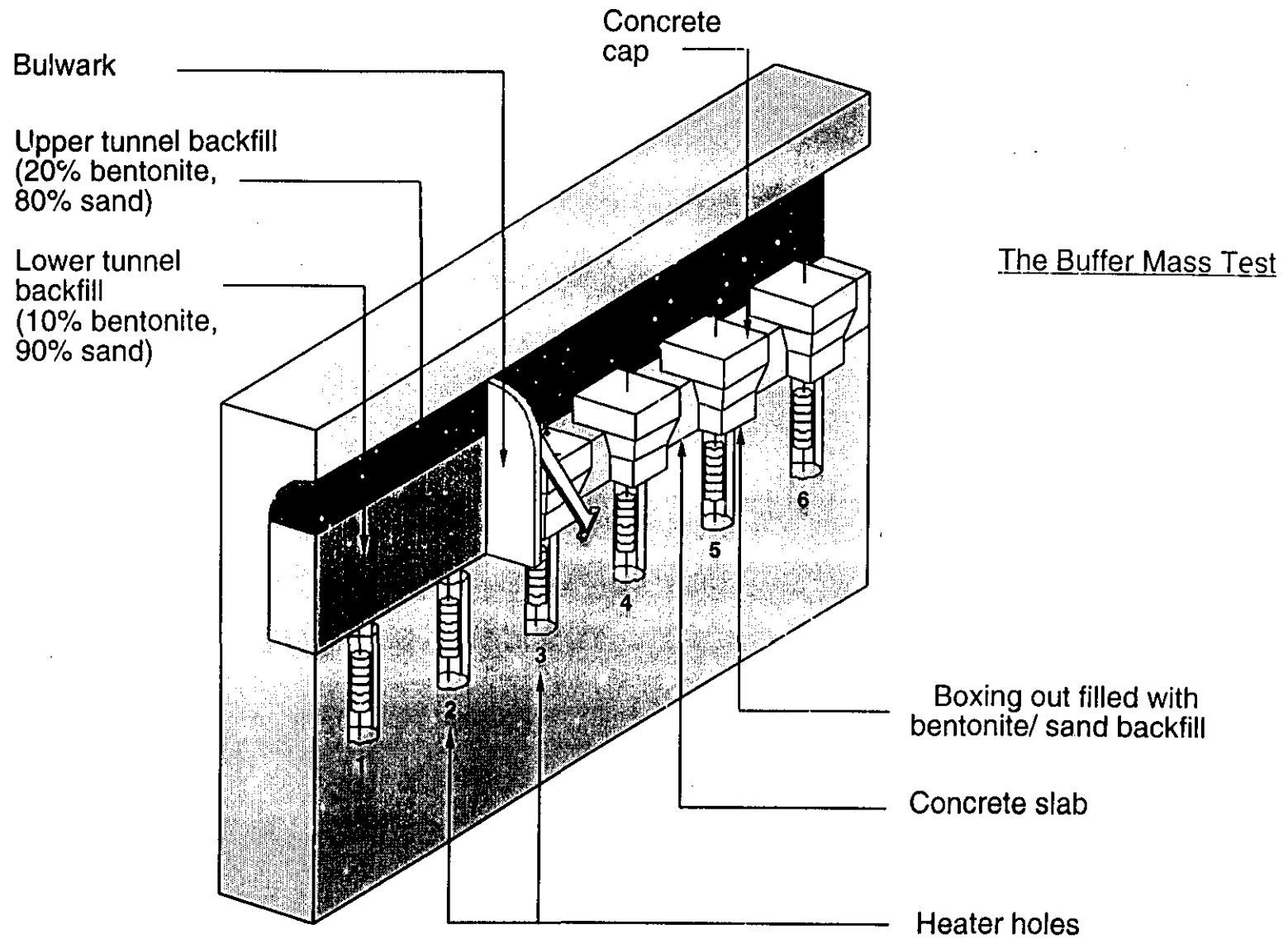


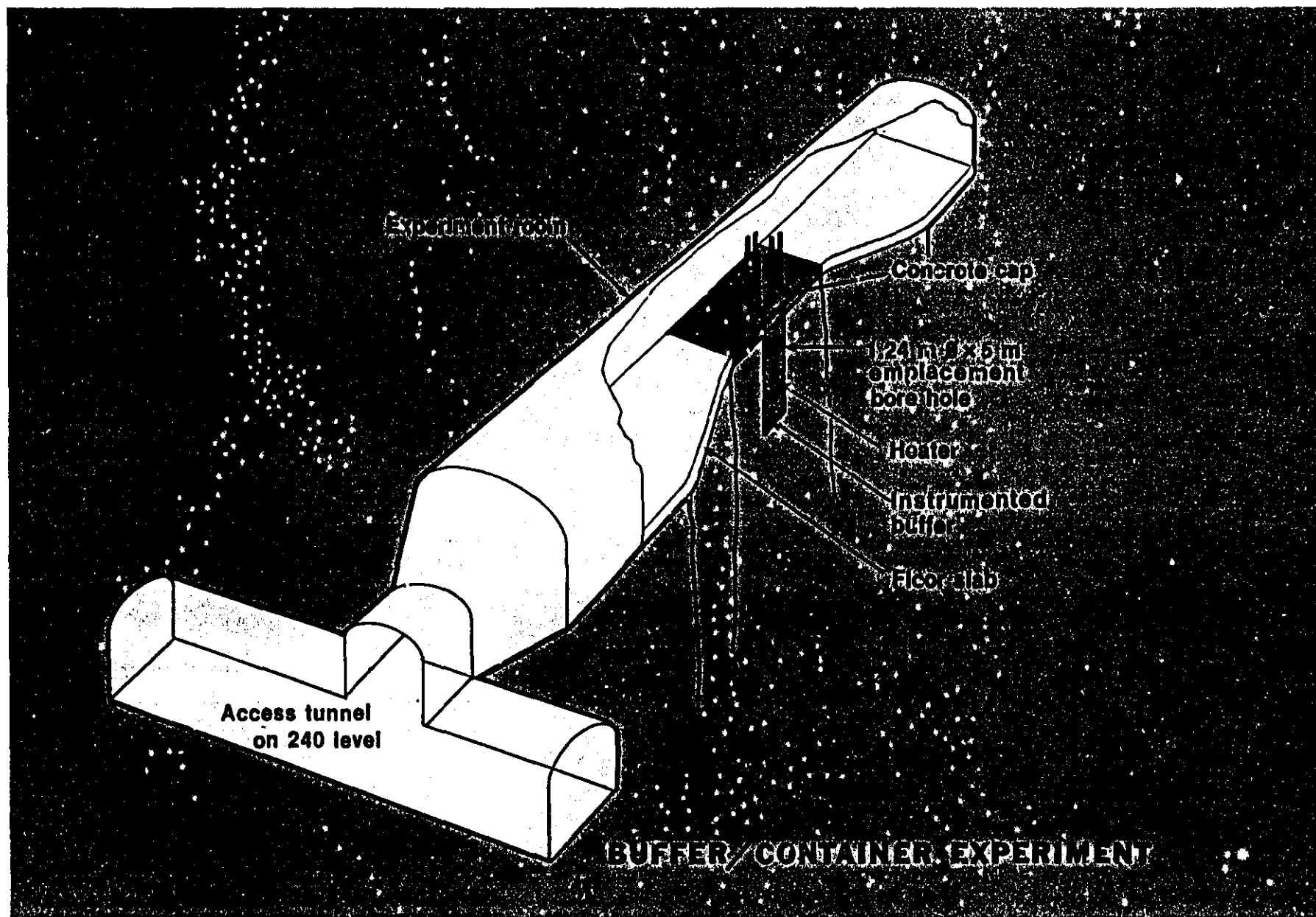
Etat 16 (45,4 h)



Etat 39 (3501 h)





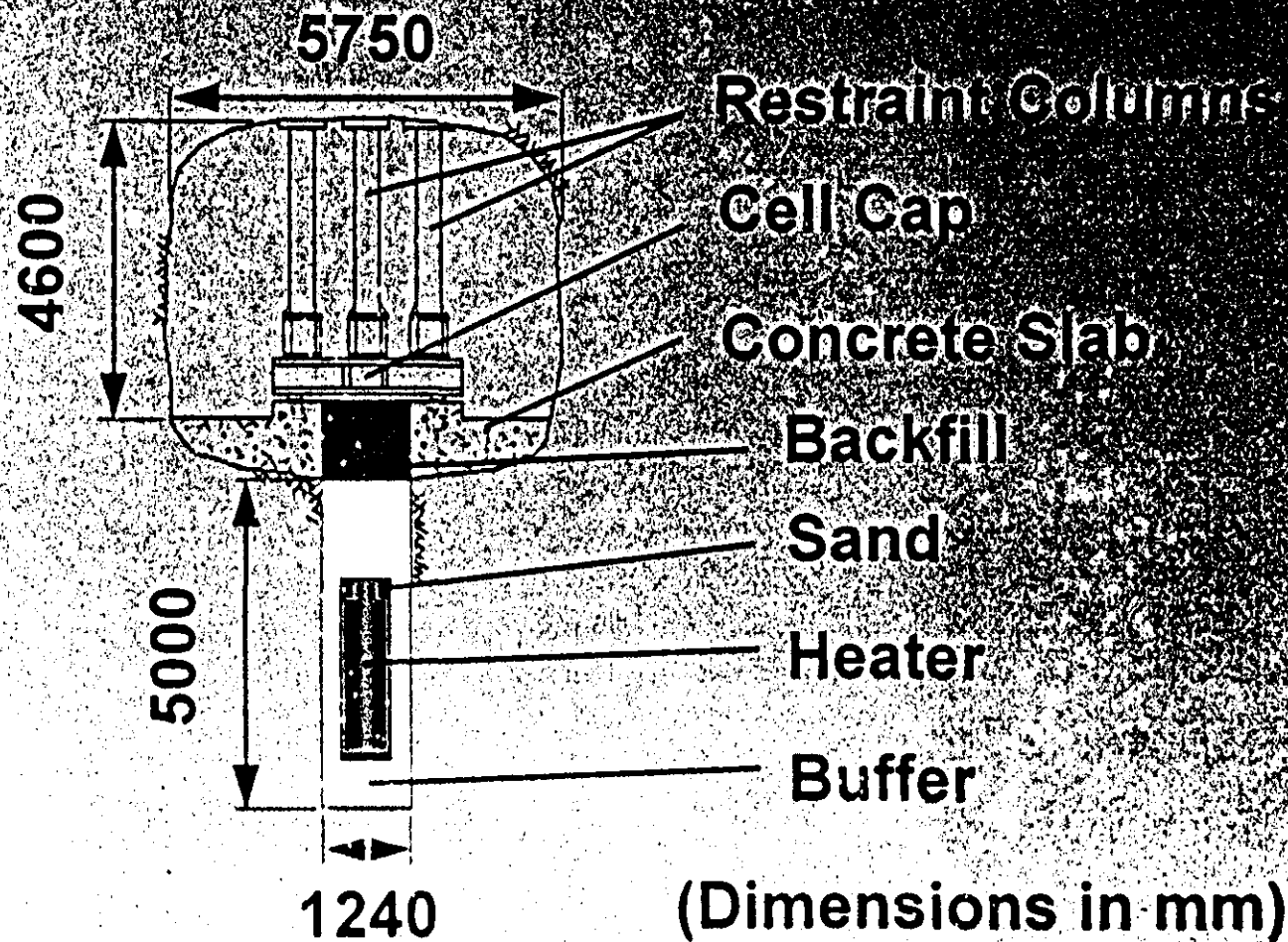


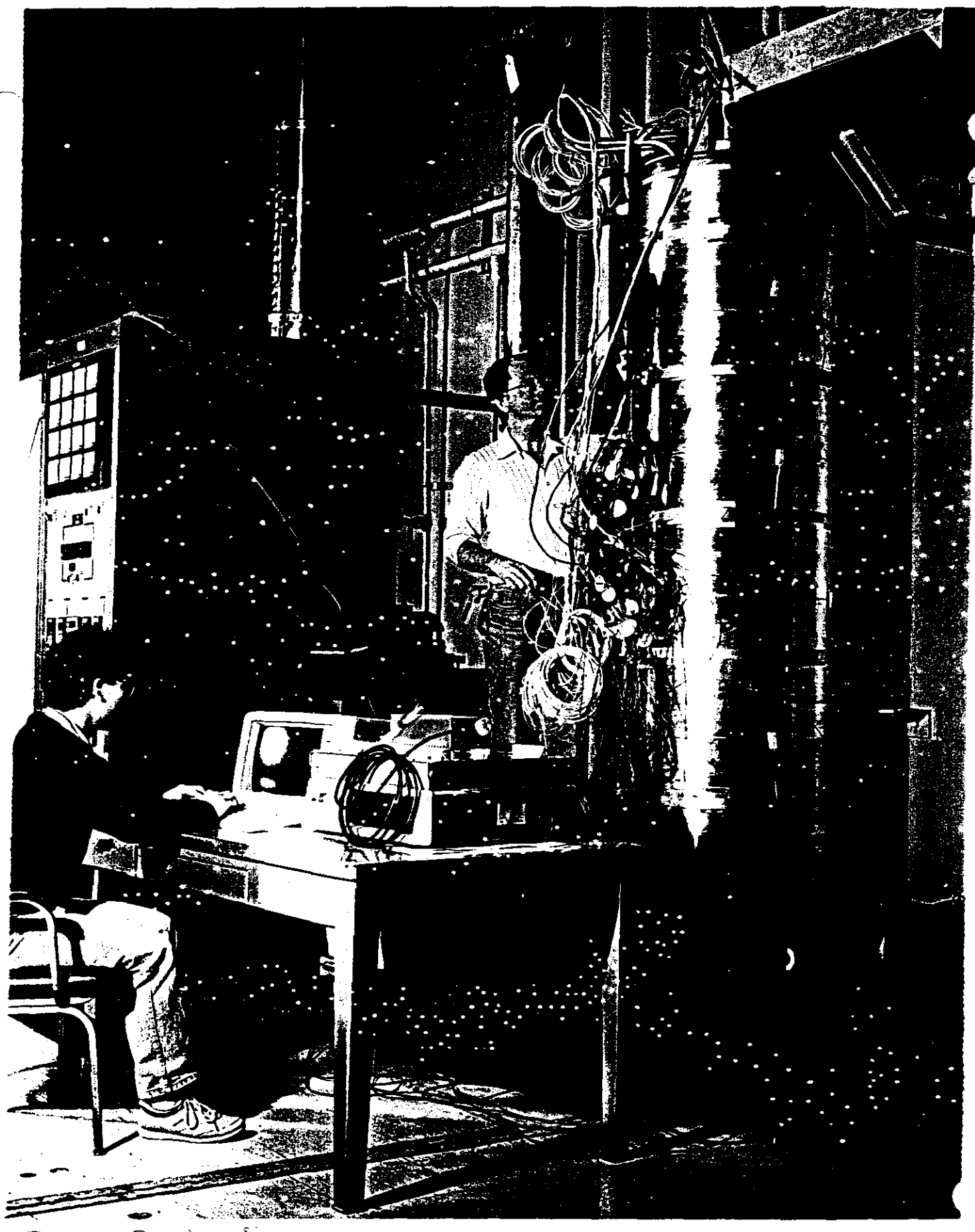
OBJECTIVES OF BUFFER-CONTAINER EXPERIMENT

EVALUATE

- ◆ THERMAL CONDUCTIVITY AND TEMPERATURE DISTRIBUTIONS
- ◆ SWELLING CRACKING AND SELF-HEALING OF BUFFER
- ◆ MODELS AGAINST OBSERVATIONS

Buffer/Container Experiment

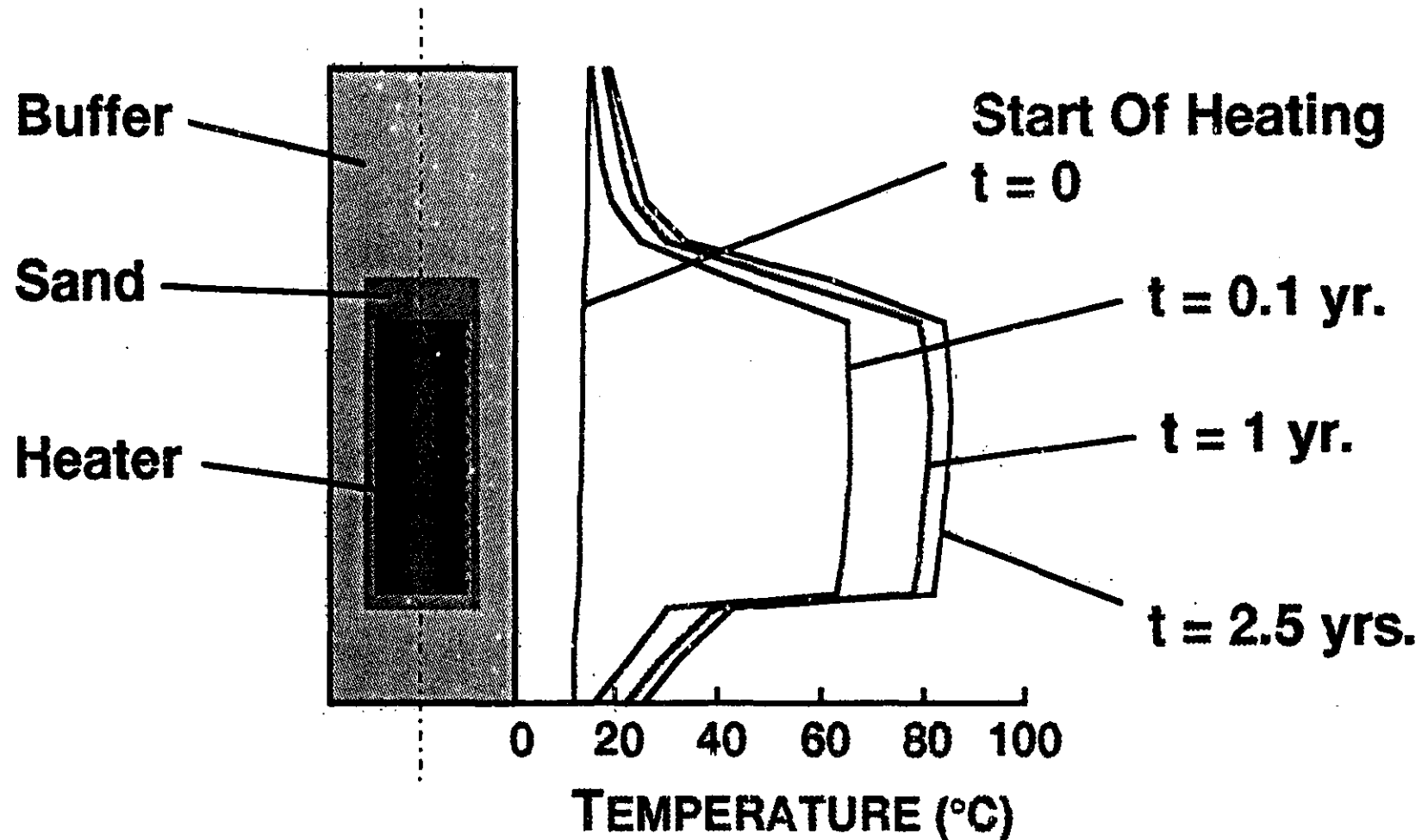


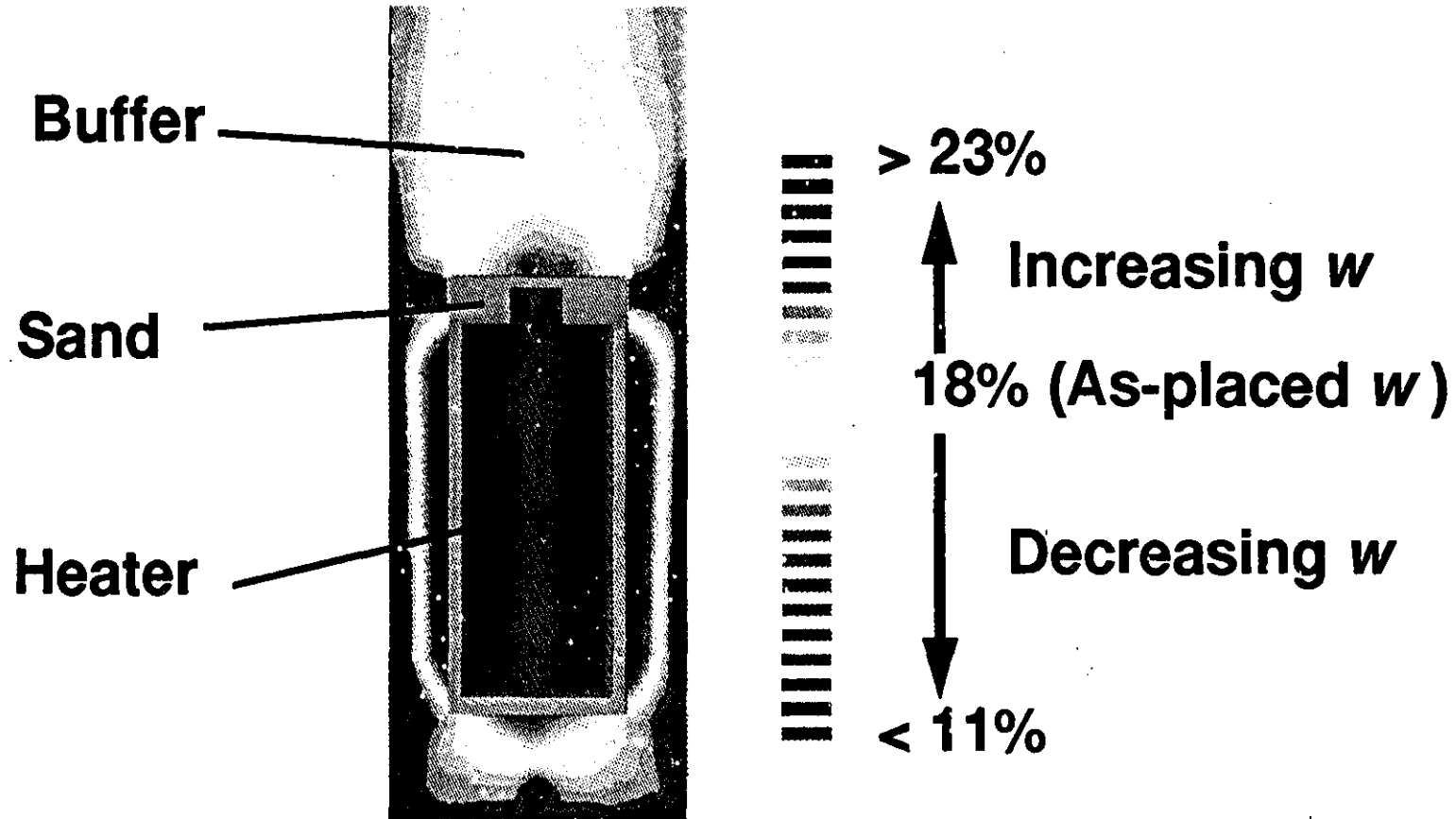


INSTRUMENTATION IN BUFFER-CONTAINER EXPERIMENT

- ◆ THERMOCOUPLES
- ◆ THERMISTORS
- ◆ EARTH PRESSURE CELLS
- ◆ PSYCHROMETERS
- ◆ THERMAL NEEDLES
- ◆ PIEZOMETERS

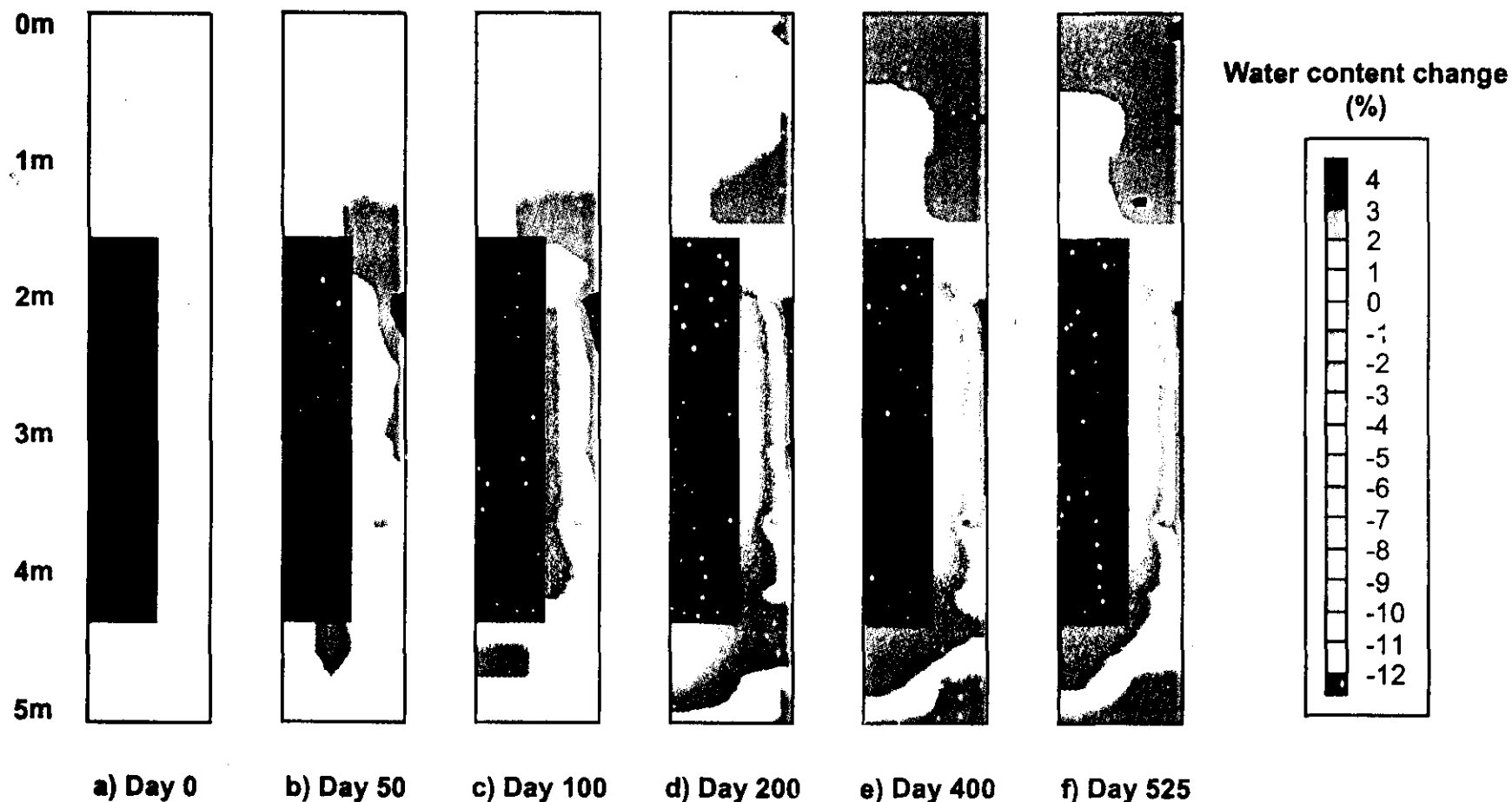
Temperatures Along Buffer Centre And On Heater Surface



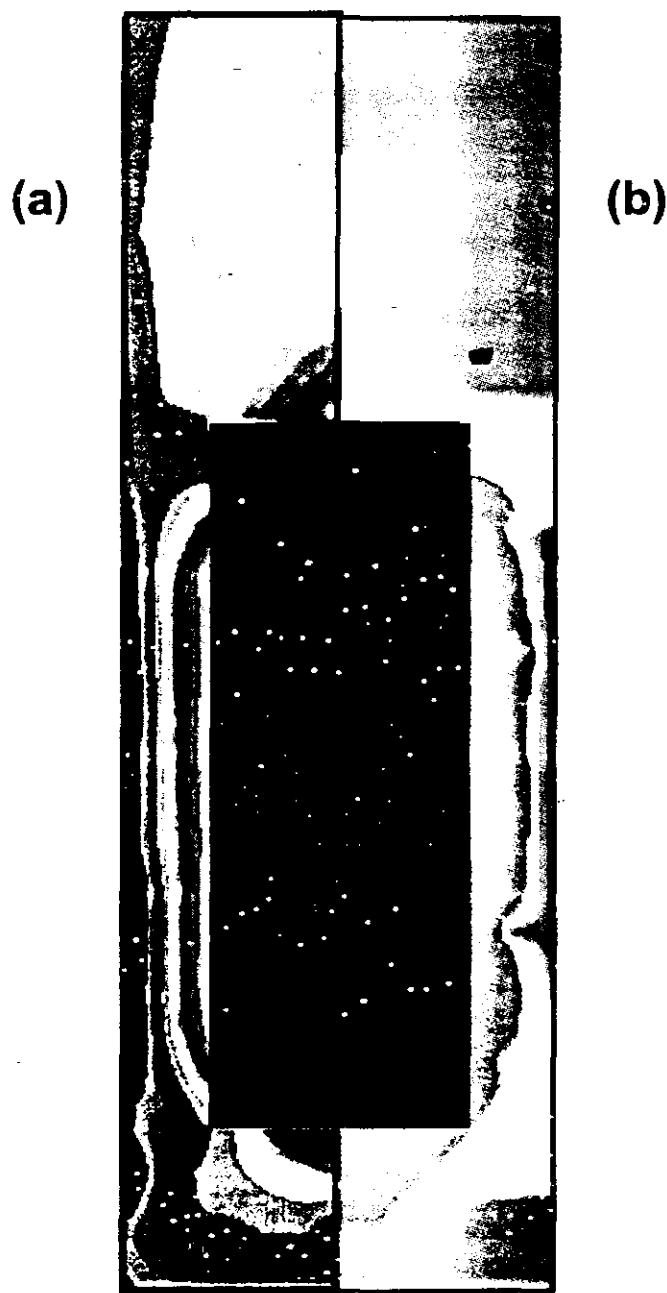


**Moisture Content Distribution In The Buffer/Container
Experiment After 30 Months**

Interpretation of water content changes measured by psychrometers and thermal needles in the Buffer/Container Experiment

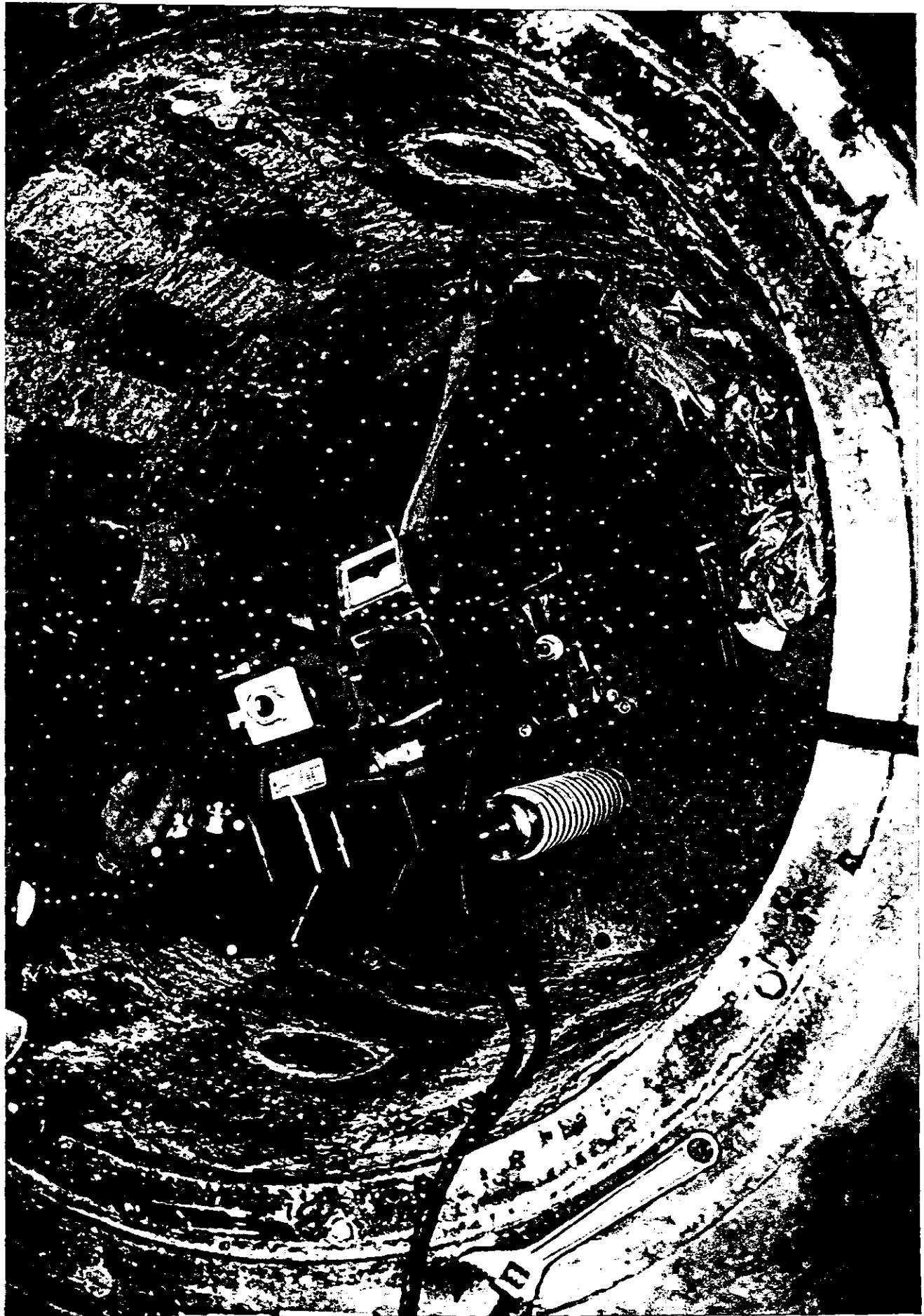


Comparison of water content distributions in the Buffer/Container Experiment



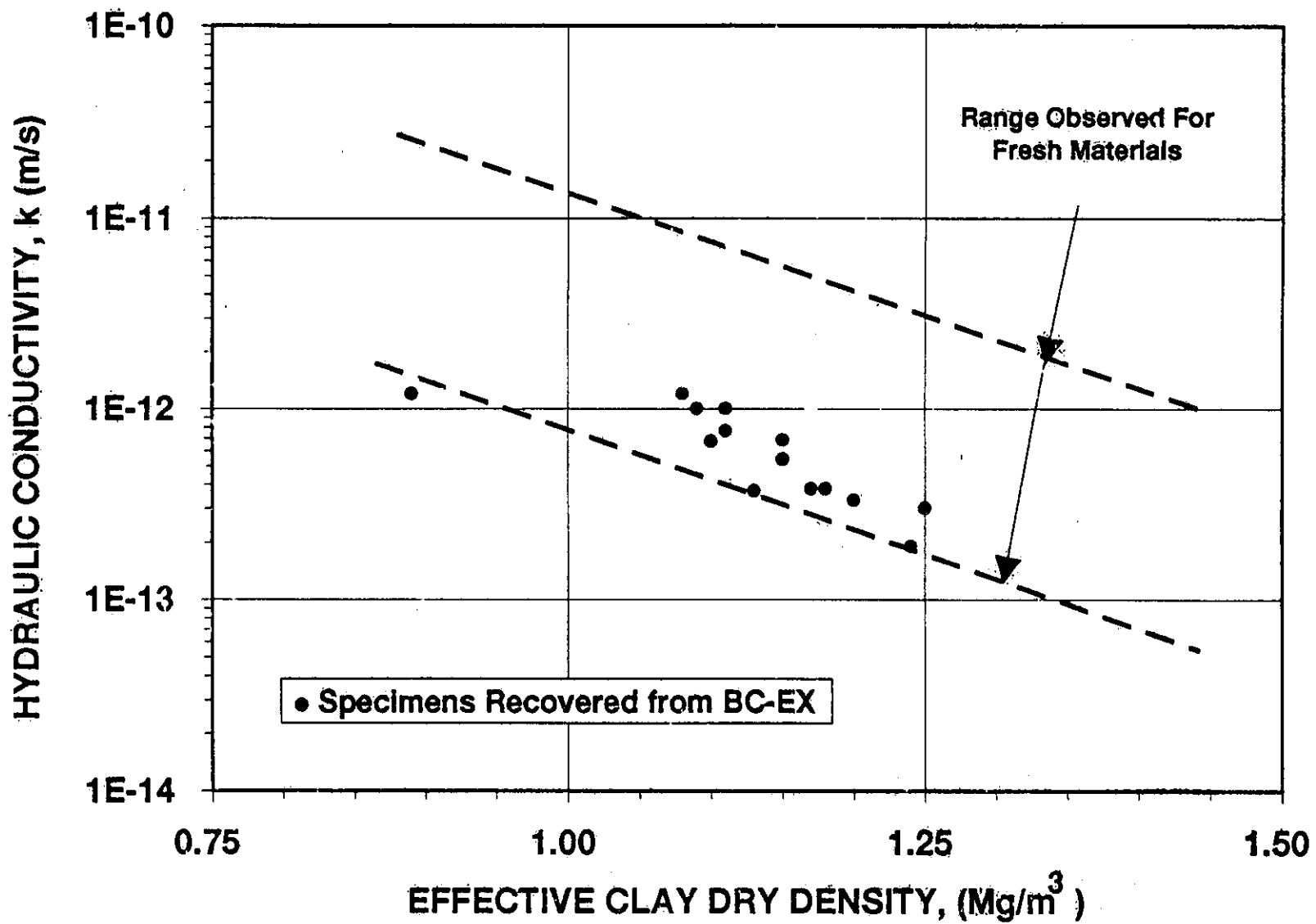
(a) End-of-test water content distribution at Day 897.

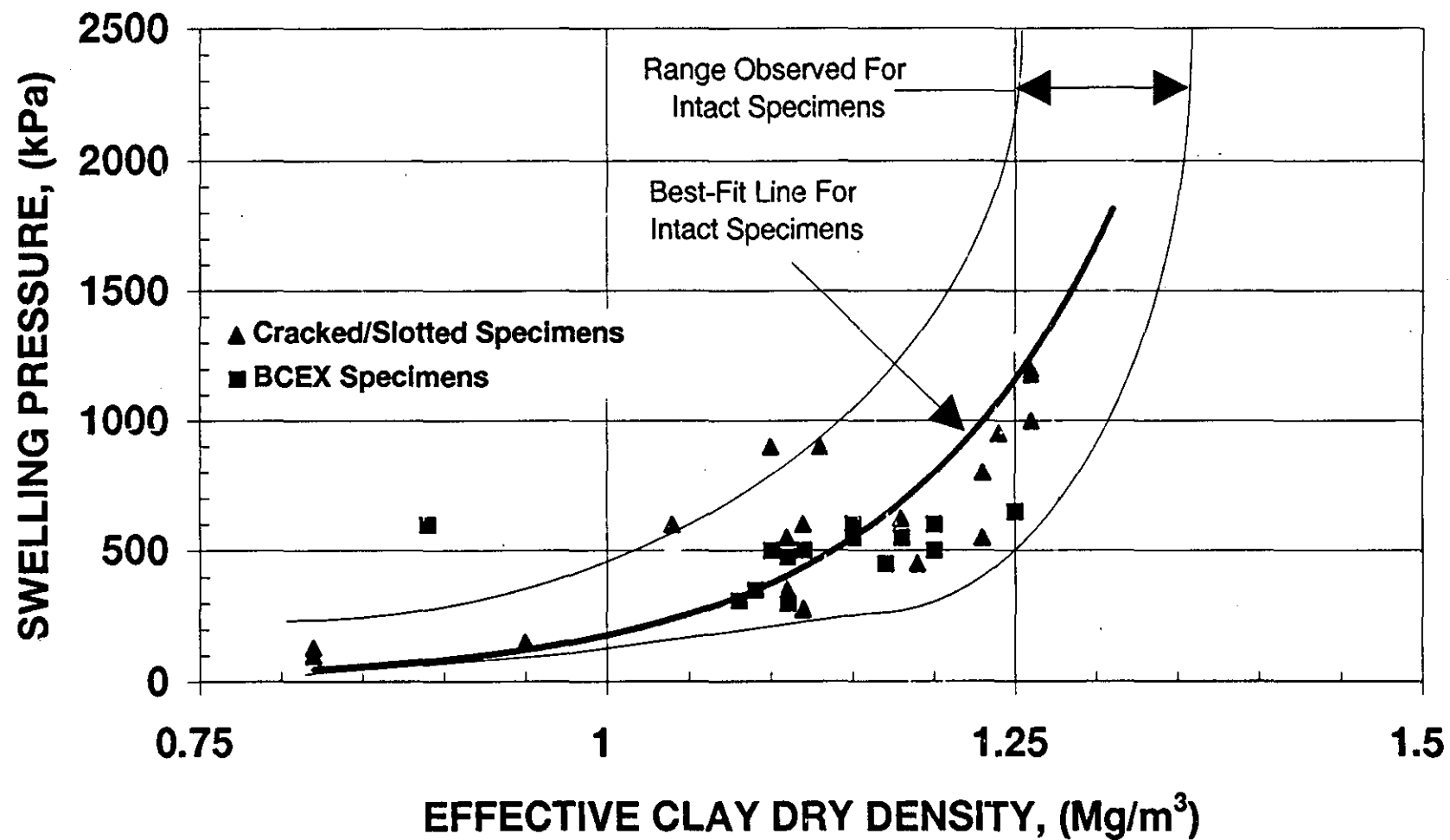
(b) Best interpretation of water content distribution measured by psychrometers and thermal needles at Day 525.





0-06-BWS

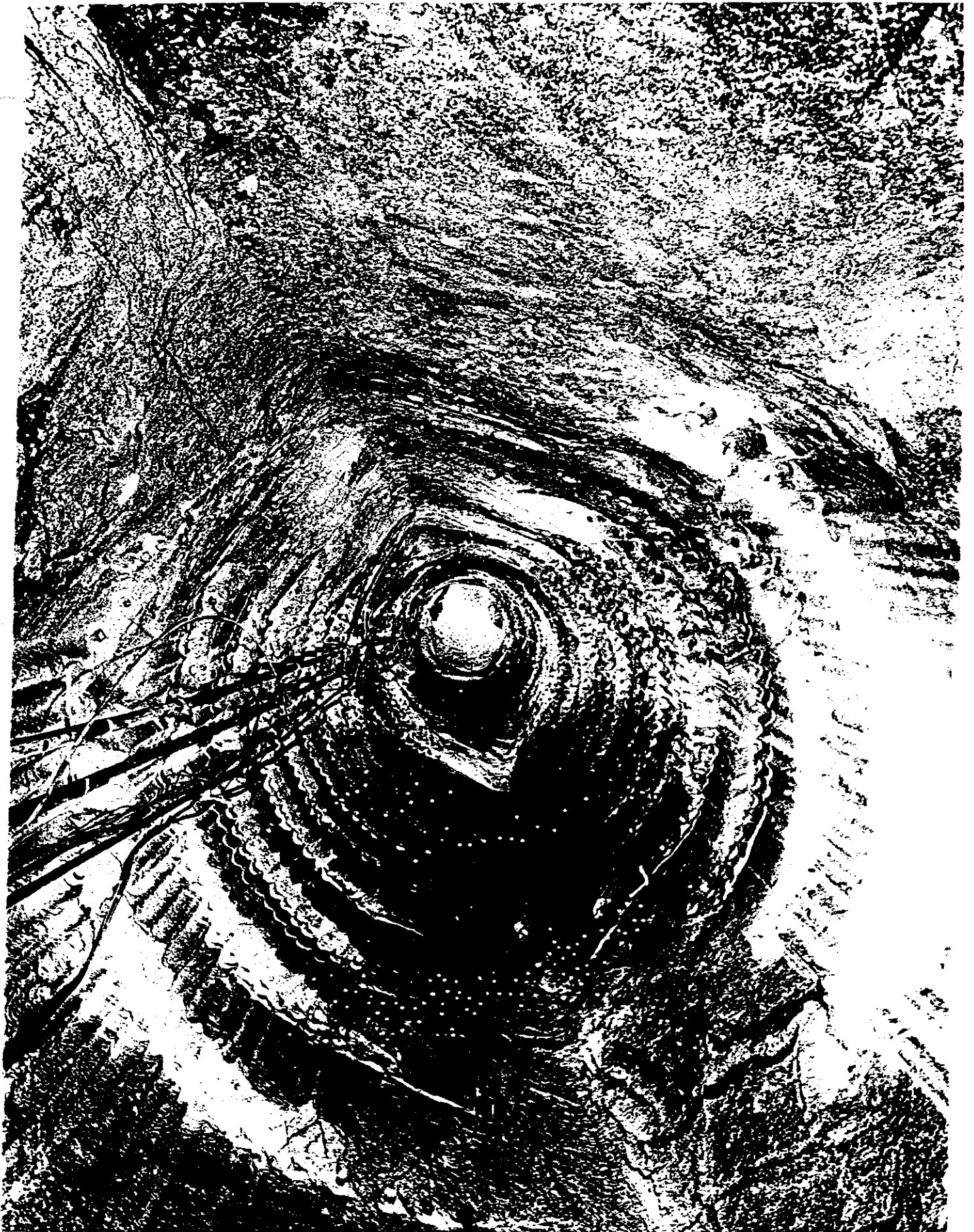


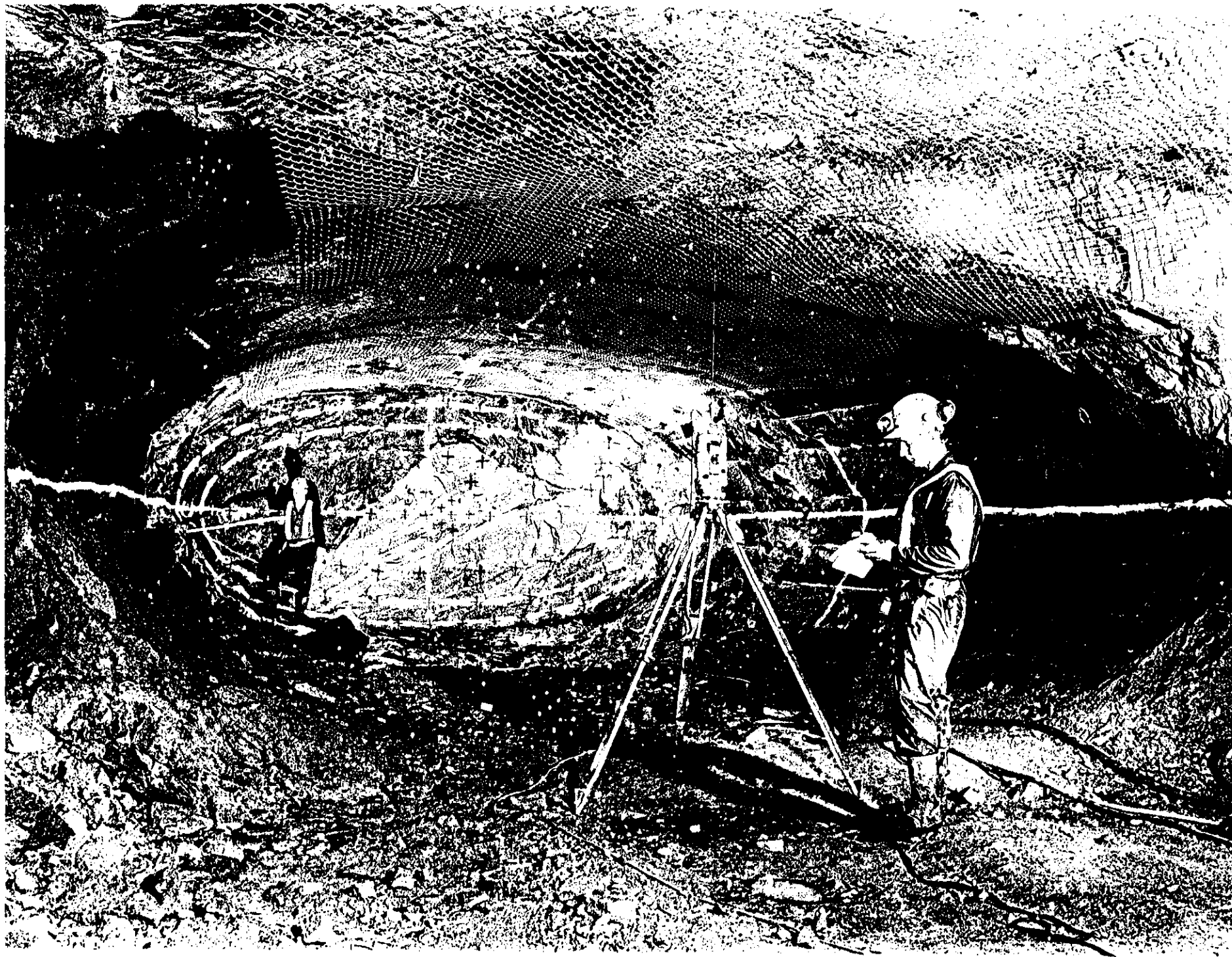


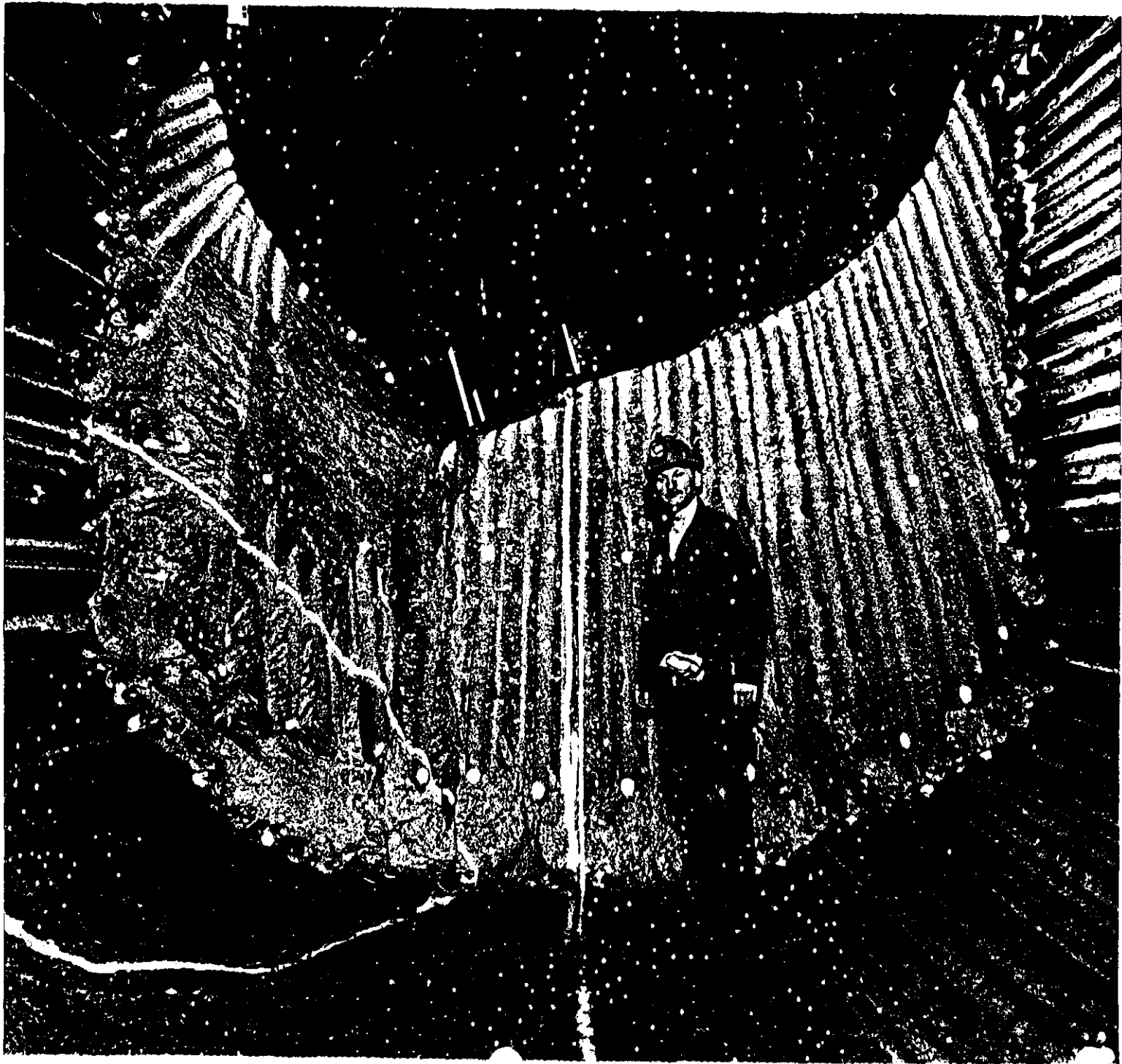


EDZ SEALING REQUIREMENTS

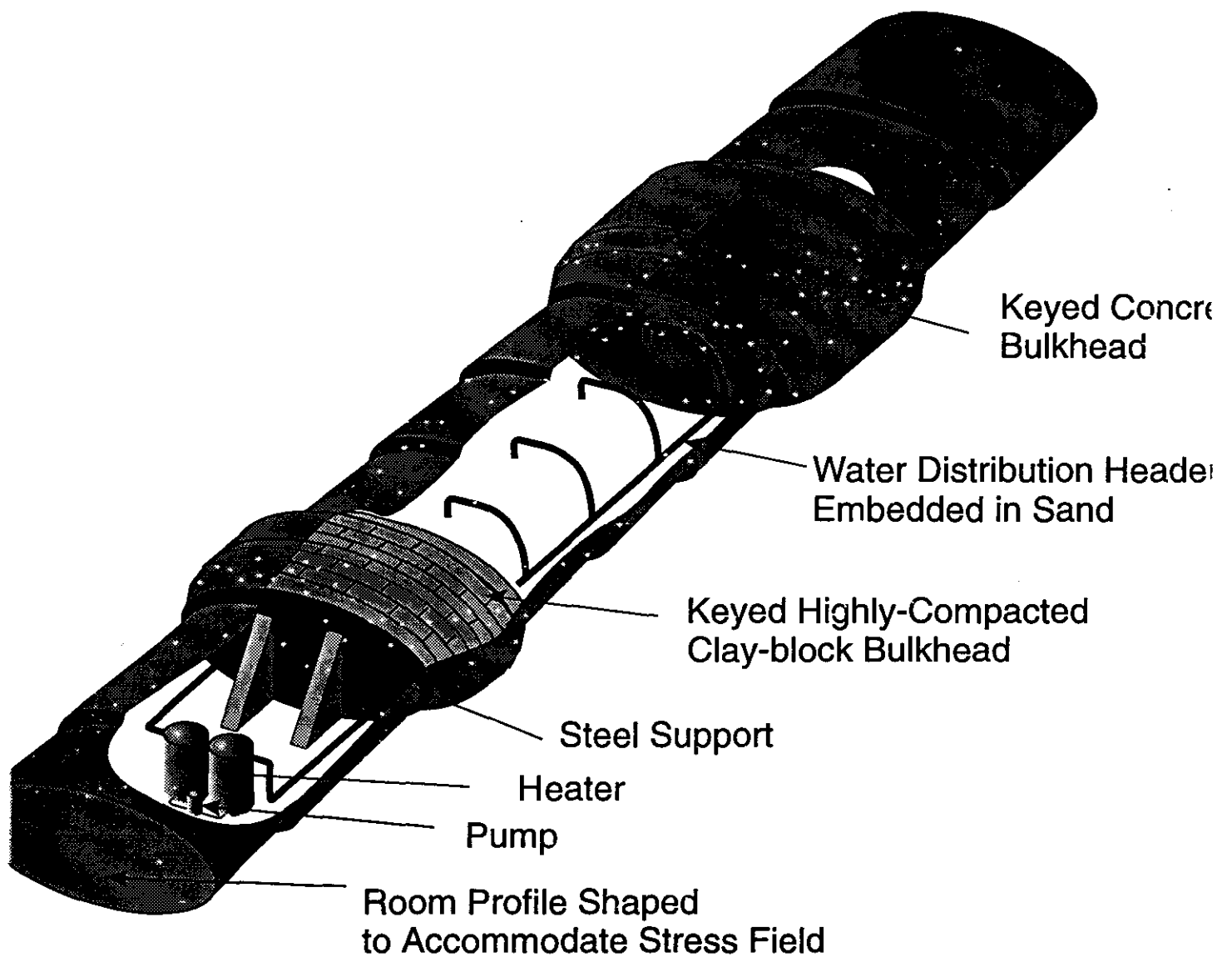
- **SITE AND DESIGN DEPENDENT; OVERALL SYSTEM PERFORMANCE WILL DETERMINE THE SPECIFIC SEAL SYSTEM PERFORMANCE REQUIREMENT**
- **EXTENT OF EXCAVATION DAMAGE CAN BE REDUCED BY**
 - **CONTROLLED BLASTING**
 - **OPTIMIZING EXCAVATION SHAPE AND ORIENTATION**
- **SIGNIFICANCE OF THE EDZ CAN BE REDUCED BY**
 - **SEALING THE EDZ TO ITS PRACTICAL LIMIT**
 - **USING IN-ROOM EMPLACEMENT TO ENSURE CONTAMINANTS GO THROUGH BACKFILL**
- **IT IS POSSIBLE THAT EVEN IF PERFORMANCE ASSESSMENT SUGGESTS NO ADVERSE EFFECTS FROM AN UNSEALED EDZ, A DECISION MAY BE MADE TO SEAL IT**









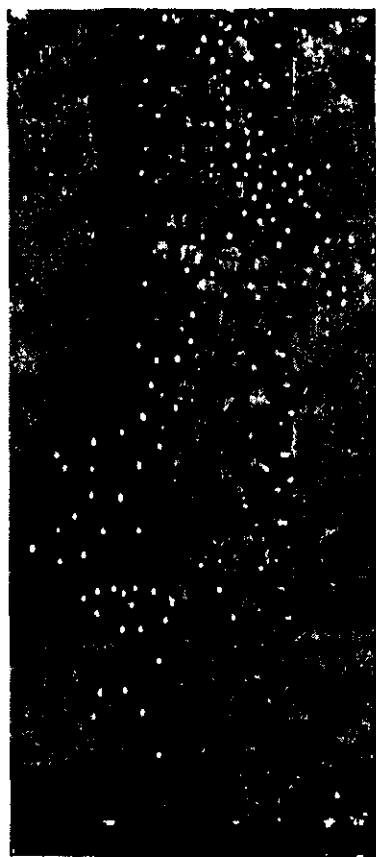


THE TUNNEL SEALING EXPERIMENT



Borehole Sealing

Use of compacted bentonite plugs has been demonstrated for sealing of exploration boreholes.



Copper Tube with Bentonite for Borehole Sealing